

# **SOUTH PRODUCTION NOTES**

**November 30, 2014**  
**3-11 Shift**

**BASF EMPLOYEES**  
**38 Last Recordable**  
**518 Last Lost Time**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach “Packaged By” label with your initials.**

## **#1 MED / Clean for AL 4126:**

**MED is cleaned and ready to go. Need to dispose of the two wet mix drums that are left.**

**Midnight shift:**

**Day shift:**

**Afternoon shift:**

## **#1 RC /AL 4126:**

**Calciner should be ready to go by the end of day shift. Just need to make sure the granulator is set up, discharge drums for the fines, syntron, and screener are set up.**

**Midnight Shift:**

**Day shift: Should be finishing the set up of the screener, granulator and syntron. Will need to set up fines drums.**

**Afternoon shift:**

**Exhaust to F1**

## **#2 MED line / Cu-0860:**

**Hold –Spiral elevator is down until maintenance can look at it. **Be sure to use wet mix on every batch.** Lot 486-487 is -in pass.**

**Midnight shift:**

**Day Shift: On hold until maintenance can look at the spiral.**

**Afternoon Shift:**

## **#2 RC/ Cu 0860:**

Continue as feed available, Bladder on bag off station should be working now. We will need to have all of the bags fed through the calciner that are on the floor before Tuesday day shift when the calciner will be down.

Midnight shift: Hold

Day Shift: Hold. No material.

Afternoon Shift:

**Exhaust to F1**

**#3 MED/ D-1708:**

Continue to run. Add wet mix to each batch...about a ¼ to 1/3 of a drum.

Midnight shift:

Day Shift: Pulled the barrel and hoping to have maintenance install new liners before the end of the shift. A new auger was brought up too. Do not take the old auger anywhere yet until Mike gets it tagged. It will need to be cleaned though.

Afternoon Shift: Continued. Wet mix added.

**#3 RC / D-1708:**

Continue. Call out maintenance if repairs are needed. Monitor fines and advise John. Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets

Midnight shift:

Day shift: Continued.

Afternoon Shift:

**Exhaust to CTO**

**#4 RC / D-5253:**

Continue to feed the rescreen material. Any material that comes off the national should be set aside for now. We will run the rescreened material until it is gone.

Midnight shift:

Day Shift: Continued to feed the rescreen material. All repacks are done.

Afternoon Shift:

**Exhaust to Trimer**

**#5 RC / Cu-3818:**

**Make sure to get your surface areas!**

Midnight Shift:

Day shift: Continued.

Afternoon shift:

**Exhaust to 5A DC**

### **#6 RC & Dryer / D-0756**

Use Auto Sampler for bags. 32 oz and a 16 oz grab for every bag. Bag rack Raised to accommodate bags and keep from backing up chute. Screen Changed to 14 Mesh per John, Be Sure to Check Weigh all bags and fill out sheet by Scale,

Midnight shift:

Day Shift: Continued. Watch that there is no gaps on the dryer. Keep feed rate close to 250.

Afternoon shift:

**Exhaust to Sly Scrubber**

### **6 Tank /D-5253**

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift: Continue to monitor

Day Shift:

Afternoon shift:

### **New Pfaudler / D 5253**

Run as we have empty buggies. Drum set up for drainage- see revised batch sheet.

Midnight shift:

Day shift: On hold until we free up buggies(dumper was down overnight on the National dryer). Should hav two batches left to make.

Afternoon Shift:

### **7 Tank AMT**

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon. Tank has a lot of residue on bottom...will need cleaned

Midnight Shift: NA...

Day Shift: NA

Afternoon shift: NA

### **Old Pfaudler / D-0756:**

Running. Continue to run to keep up with #6 Dryer/Calciner

Midnight Shift: Batch made and pipeline full.

Day Shift: Pipeline full.

Afternoon shift:

### **National Dryer: D-5253**



**Keep any material that comes off to the side. We want to feed all of the rescreen/repack material first.**

**Midnight Shift:**

**Day shift: Dumper fixed. Dryer kicked out mid shift. Don Clark working on.**

**Afternoon Shift:**

### **PK Blender/AI 3915:**

**On hold due to discharge valve switch knob missing. W.O.W. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.**

**Midnight Shift:**

**Day shift: On hold for discharge valve knob replacement.**

**Afternoon shift:**

### **Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned and Contractors finished with Sprinkler work**

**Midnight shift: NA**

**Day shift: NA**

**Afternoon shift: NA**

### **Tower 3/ Cu 0860:**

**Running.**

**Midnight Shift:**

**Day shift: Down and waiting for line space.**

**Afternoon shift:**

### **Tower 6 / Cu 0860:**

**Running**

**Midnight Shift: Loaded about 4am and fired up.**

**Day shift: Loaded and running.**

**Afternoon shift:**

### **North Screener / Cu-0860:**

**Change to Cu-0860. Keep running**

**Midnight shift: Continued.**

**Day shift: Continued.**

**Afternoon shift:**

**South Screener / Cu-0860:**

Change to Cu-0860. Keep running

Midnight shift: Continued. Had issues with the oversized R2D2 unit.

Day shift: Continued.

Afternoon Shift:

**#2662 (west) Pill Machine / Al-3915 T 5/32:**

Running, when able.

Midnight shift:

Day Shift: Continued.

Afternoon shift:

**#2664 (east) Pill Machine / Al-3915 T 5/32:**

Running, when able.

Midnight shift:

Day Shift: Continued.

Afternoon shift:

**TK #2 / V 2010 P :**

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Midnight shift:

Day Shift: Contined. Samples taken to lab. Poor job of getting samples to the lab. It is not the engineer's job to take your samples to the lab.

Afternoon shift:

**TK #4 / Cu 0203:**

Down.

Midnight shift: Down

Day Shift:

Afternoon shift:

**Harrop Kiln / Al 3920:**

Al 3920 - 90 min Cart

Midnight shift:

Day Shift: Continued.

Afternoon shift:

## **Building 27 Belt Filter / Cu 6081:**

**Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**

**Midnight shift: Holding**

**Day shift: On hold. Plan to start on day shift Monday.**

**Afternoon Shift:**

## **Priorities:**

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer/#4RC/Trimer -
- 3) Reduction Towers - Cu-0860
- 4) Reduction Tower Screeners - keep Cu-0860 screening moving
- 5) #1 Line/#1RC - Finish Si-1624 and refires, Clean line and RC for Tuesday startup on AI-4126  
E 1/8 –  
Drier gas valve to be replaced and F1 sump to be cleaned Monday am
- 6) #2 Tunnel Kiln - V 2010 P - watch temps and PV close, stay on the high side
- 7) East Pfaudler/HC-11 Dryer/#6 RC - ships mid December, we need to stay on rate
- 8) #5 RC
- 9) #2 Line/#2RC Run RC MT for Tuesday Dec 2. Kirk will move syntron controls into CCR (on  
Tues and  
Wed)
- 10) Harrop Kiln
- 11) Horne Tabletting / PK as needed
- 12) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums - ships 12/15 and we have  
~450  
drums to fix, safety first! Start slow and more staffing next week
- 13) South Precip - North has enough materials to get into mid week next week but it is getting  
close....